

950MMJ-110

CLAMP UNIT

ITEM		UNIT	SPECIFICATION		NOTES	
			Inch	(Metric)		
Max. Mold Clamping Force		US. ton	937	(850)		
Mold Opening Force		(Metric ton)	68.3	(62.0)		
Mold Closing Speed	High Speed	ft/min (m/min)	121.4	(37)		
	Low Speed		6.56	(2.0)		
Mold Opening Speed	Detaching Speed		6.56	(2.0)		
	High Speed		121.4	(37)		
	Low Speed		6.56	(2.0)		
Platen Size	(H)		inch (mm)	60.24	(1530)	
	(V)	60.24		(1530)		
Clearance between Tie Bars	(H)	41.73		(1060)		
	(V)	41.73		(1060)		
Maximum Clamp Stroke				68.9	(1750)	
Maximum Daylight				88.58	(2250)	
Mold Thickness	Minimum			19.69	(500)	
	Maximum			43.31	(1100)	
Hydraulic ejector	Force	US ton (Metric ton)	22.3	(20.2)		
	Stroke	inch (mm)	7.9	(200)		
Maximum Mold Size	(H)	inch (mm)	60.24	(1530)		
	(V)		41.34	(1050)		
	or (H)		41.34	(1050)		
	(V)		60.24	(1530)		
Minimum Mold Size	(H)			.		Full clamp tonnage
	(V)			.		

950MMJ-110

INJECTION UNIT

ITEM		UNIT	SPECIFICATION		NOTES
			Inch	(Metric)	
Theoretical Injection Volume		cu.in (cm ³)	191.6	(3140)	
Inj. Shot Weight	PS	oz	101.94	(2890)	
	PE	(g)	81.83	(2320)	
Plasticizing Capacity	PS	lbs/hr	1148	(520)	
		(kg/hr)			
Max. Injection Pressure		psi (kg/cm ²)	25880	(1820)	
Injection Rate	Standard	cu.in /sec	48.2	(790)	
	Option	(cm3/sec)	65.0	(1065)	
Injection Horse Power		HP (PS)	193		
Screw Diameter		in (mm)	3.54	(90)	
Screw L/D		---		22	
Screw Stroke		in (mm)	19.49	(495)	
Screw Speed	High speed	rpm	~ 178		
	Mid. speed		~		
	Low speed		~ 123		
Nozzle protrusion		in (mm)	1.18	(30)	

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GENERAL

ITEM	UNIT	SPECIFICATION		NOTES
		Inch	(Metric)	
Electric Motor Capacity	HP (kw)	121	(90)	2 x 45kw
Electric Heater Capacity for Screw Barrel	kw	33.4		
Electric Heater Capacity for standard Nozzle		0.3		
Oil reservoir Capacity	us gal (ltr)	369.9	(1400)	
Overall Dimension	(L)	ft	29.53	(9.0)
	(W)	(m)	8.53	(2.6)
	(H)		8.2	(2.5)
Machine Weight	us ton (metric ton)	41.5	(37.7)	

Remarks

1. Injection weight, injection rate and plasticizing capacity are dependent upon molding conditions and resin used.
2. Specifications are subject to change without notice.